



Spraying and Dipping Oil

solvent free

2,5 l - 10 l



**As a primer and topcoat for furniture and toys.
For absorbent wooden surfaces.**

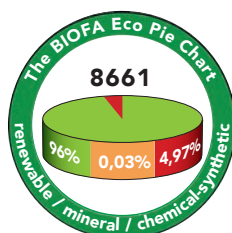
- fully declared and low-emission
- made from natural raw materials
- colourless
- breathable and anti-static
- stain- and water-repellent
- durable
- complies with the EN 71 Part 3 standard for children's toys (migration of heavy metals) and the DIN 53160 standard for resistance to sweat and saliva

Features:

A colourless oil made from high-quality, natural raw materials for furniture surfaces. Penetrates well, revitalises and enhances the natural structure and colour of the treated wood, resulting in durable, breathable and anti-static surfaces. Complies with the EN 71 Part 3 standard for children's toys (migration of heavy metals) and DIN 53160 for resistance to sweat and saliva.

Ingredients:

Linseed oil, modified linseed oil, iron and manganese driers, antioxidants.



Steps:

1. Pre-treatment: The substrate must be dry (wood moisture content below 12%) and free from oily residues and dust. Pre-sanding (240-grit) is recommended.

2. Application: Important! Stir the product thoroughly before use. The oil is applied using spray or dip methods. The spray parameters must be adjusted to suit the specific equipment being used. However, other application methods (brushing, rolling, etc.) are also possible. After allowing sufficient time for the product to penetrate, it is brushed in or polished. A second coat of the same product may be applied as a finish. The work steps are adapted to the process times. **Important:** Carry out preliminary tests! Ensure optimal fresh air circulation during the application and drying of the products! Do not apply at temperatures below 16°C!

Cleaning of tools: Clean immediately after use with BIOFA Brush Cleaner 0600 (solvent-free) or BIOFA Thinner 0500.



Recommended tools:



- 1. 009963 / 009925** Green pad with / brown pad without adhesive backing for use with a random-orbit sander
- 2. 009974 / 009984** White pad with / without backing pad for pad application and dry polishing for random-orbit sander
- 3. 0600** BIOFA Brush Cleaner for cleaning tools

Drying:

Touch-dry and ready for further work after 12-24 hours; fully cured and able to withstand normal wear and tear after 7-10 days (20°C/50-55% relative humidity).

Consumption/coverage per application:

Approx. 20-60 ml/m² or 16-50 m²/l, though this depends heavily on the application method and the absorbency of the substrate. The exact consumption should be determined by carrying out preliminary tests.

Storage:

Store in a cool place and keep tightly sealed. A skin may form on the surface. Remove this before reuse. Strain the oil if necessary.

Packaging:

2,5 l, 10 l metal buckets

Disposal:

Dispose of any remaining liquid product and containers that have not been completely emptied and cleaned at a collection point for waste paints and varnishes, or dispose of them in accordance with the relevant local or national legal regulations. Small residual amounts and soaked work materials can be disposed of with household waste once they have dried out.

Only put completely empty and clean containers out for recycling.

EAK waste code according to the European Waste Catalogue: 08 01 12

Hazard and safety information:

Store work materials and clothing soaked in the product in airtight metal containers, or rinse them with water and lay them out to dry on a non-flammable surface - (risk of spontaneous combustion!) The product itself is not self-igniting. Keep out of the reach of children. Avoid contact with the eyes, skin or clothing. In case of contact with skin, wash off with plenty of soap and water. Use respiratory protection (P2 dust filter) when sanding. Ensure adequate skin protection. Do not allow to enter drains, watercourses or the ground. A characteristic odour of the natural raw materials is possible!

Safety data sheet available on request.

8661 contains a maximum of 15 g/l VOC.